

Tightening Torques

206 GT* – 246 GT/GTS and Lancia Stratos

All statements without guarantee

Engine		
Cylinder Heads	10 x 1.25	*70 Nm / 80 Nm
Main Bearing Cap	12 x 1.25	*100 Nm / 110 Nm
Connecting Rod Bearing	10 x 1.0	75 Nm
Camshaftcover	6 x 1.0	12 Nm
Flywheel	10 x 1.25	85 Nm
Sparks	14 x 1.25	38 Nm
Motor Mount On The Chassis	12 x 1.25	70 Nm
Camshaft Gears	18 x 1.5	110 Nm
Torsional Vibration Damper	18 x 1.5	200 Nm (min. 170, max 210 Nm)

Clutch		
Clutch Shaft	17 x 1.0	130 Nm
Housing Mounting	8 x 1.0	40 Nm

Gearbox			
Drive Shaft	30 x 1.5	200 Nm	
Front And Rear Cover	12 x 1.25	70 Nm	
Differential Cover	8 x 1.0	40 Nm	
Differential Cover	10 x 1.25	70 Nm	
Transmission Switch On The Housing	20 x 1.25	130 Nm	
Transmission Switch On The Housing	34 x 1.5	200 Nm	
Differential Bearing Sealing Flange	8 x 2.0	40 Nm	
Gear To Differential	With Normal Bolts With Tensilock Bolts	10 x 1.0 10 x 1.0	85 Nm 104 Nm
Main Shaft	32 x 1.5	200 Nm	

Suspension		
Front Axle		
Shock Absorber	10 x 1.0	50 Nm
Ball Joint On The Steering Knuckle	12 x 1.5	64 Nm
Torsion Bar Mounting	10 x 1.0	50 Nm
Torsion Bar Shims	12 x 1.25	70 Nm
Wishbone In Retaining Forks	12 x 1.25	70 Nm
Suspension Of The Wishbone In The Chassis	14 x 1.5	100 Nm
Knuckle Arm To Knuckle Carrier	20 x 1.5	160 Nm
Calipers On The Steering Knuckle	12 x 1.25	100 Nm
Lever Guide To The Steering Knuckle	3/8"	40 Nm
Brake Discs Hub	8 x 1.0	40 Nm
Rear Axle		
Brake Discs Hub	8 x 1.0	40 Nm
Half Axle To Inner Flange	24 x 1.5	220 Nm
Wheel Hub	22 x 1.5	200 Nm
Calipers On The Axle Housing	12 x 1.0	100 Nm
Shock Absorber	10 x 1.0	50 Nm
Wishbones At Forks	12 x 1.5	70 Nm
Forks On Chassis	14 x 1.5	100 Nm
Wishbones At Axle Housing	12 x 1.5	70 Nm
Half Axles To Flange	10 x 1.25	70 Nm

Steering		
Ball joint on rack	12,7 (1/2")	70 Nm
Steering Lever On Steering Knuckle	20 x 1.5	160 Nm
Universal Joint To Steering	10 x 1.25	50 Nm
Casing Pipe To Chassis	8 x 1.25	30 Nm
Steering Wheel Hub To Steering	22 N C	120 Nm