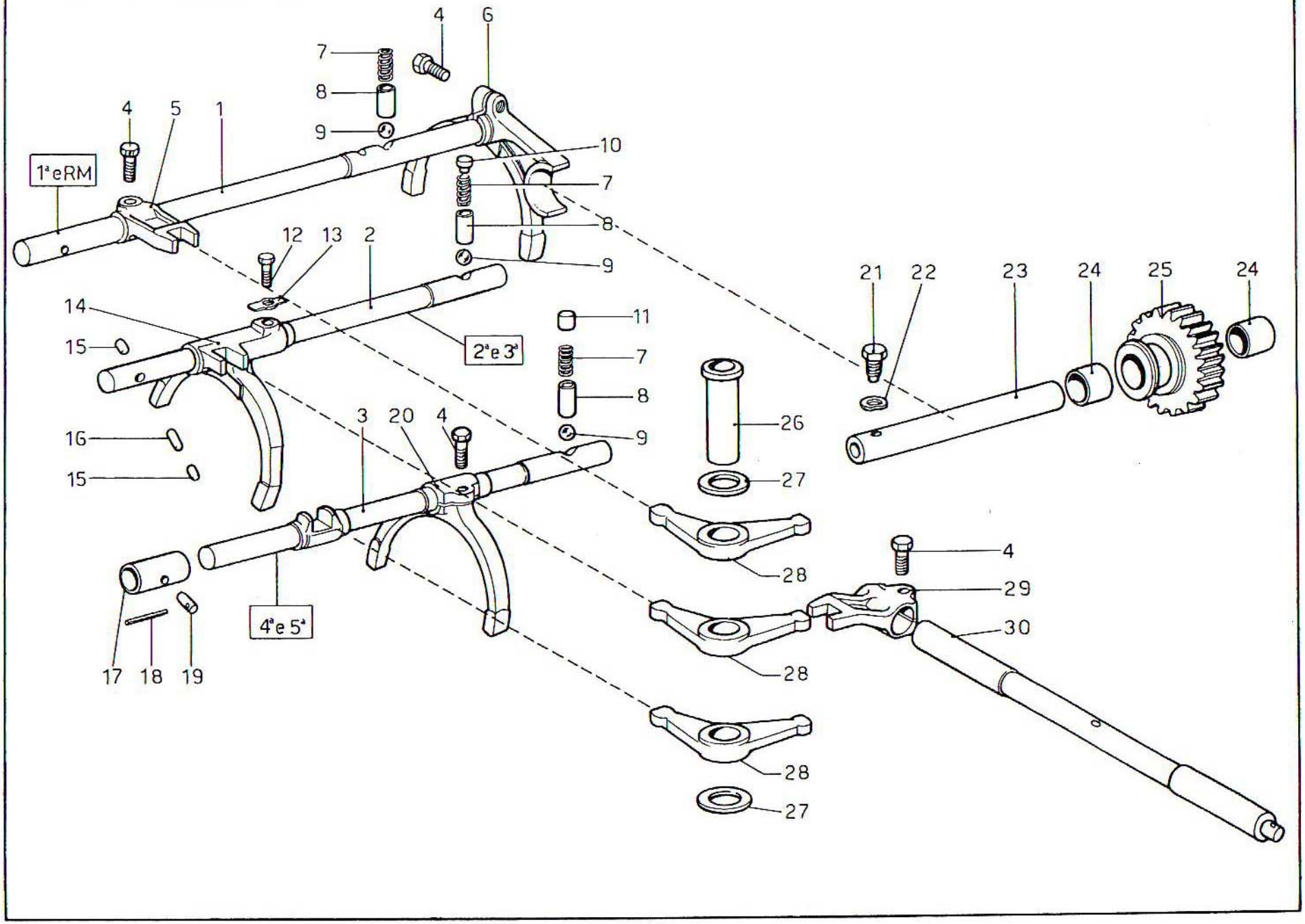TAV. 24 - COMANDI INTERNI CAMBIO